



Powertrain Simulation for Concept Evaluation, Range Estimation, and Calibration

Dr.-Ing. Christian Haupt
Stuttgart, 12 July 2023



AGENDA

ROAD LOGISTICS TRENDS

MAN'S POWERTRAIN SIMULATION ENVIRONMENT

- Basic functionalities
- Modular approach
- Application examples

DEEP DIVE INTO FUEL CELL SYSTEM DESIGN FOR TRUCKS

SUMMARY



ROAD LOGISTICS TRENDS



Reduce CO₂ emissions

→ Straight path to zero emission vehicles: BEV / Fuel Cell EV



Minimize total cost of ownership,
Increase energy efficiency and vehicle availability



Automated / autonomous commercial vehicles



Digitalization to simplify transport business



OUR GOAL: 50% BEV TRUCKS IN EU 2030

Series production ← Development



60
(08/22)



~2050
(08/22)



>1000
(08/22)



Battery capacity

185 kWh

35,8 kWh

up to 640 kWh

up to 480 kWh

up to 700 kWh

Daily range

~300 km

~110-115 km

~315 km

~600-800 km

~1000 km

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POWERTRAIN SIMULATION @ MAN

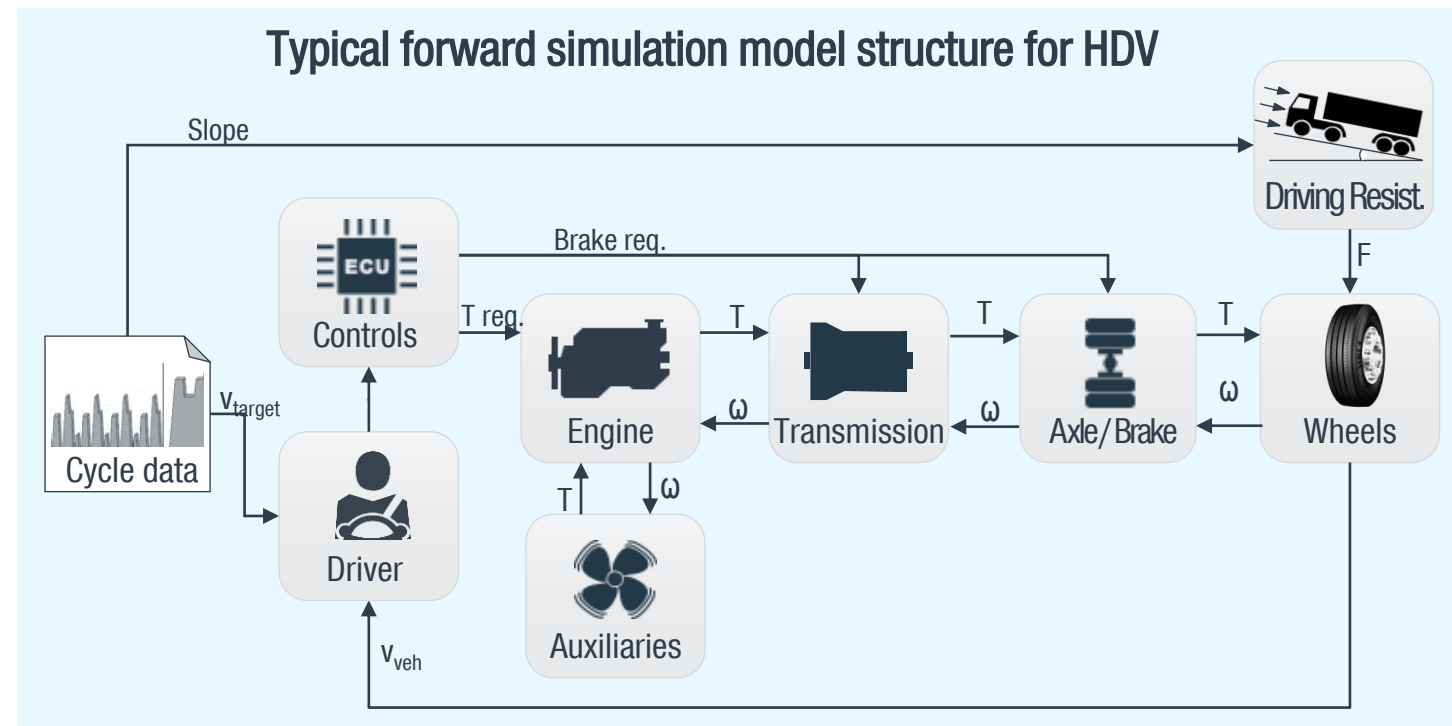
- In house vehicle model **FASIMAN*** in MATLAB / Simulink started in early 2000

Main goals

- Energy efficiency / range
- Performance
- Energy management

Basic modeling principles

- Forward simulation
- Fixed step solver
- Physical component models
- Scripted and scalable process



* FASIMAN (abbr. Fahrsimulation mit modularen Antriebsstrang und Nebenaggregaten)

WIDE VEHICLE PORTFOLIO – VARIOUS DRIVETRAINS & USE CASES



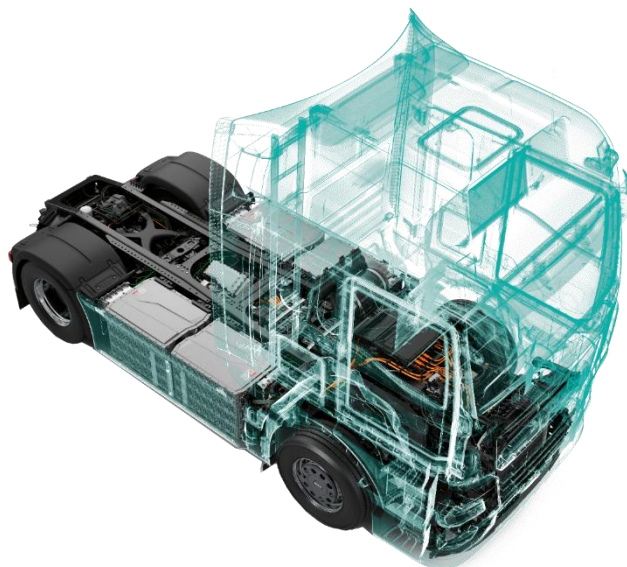
CENTRAL INFLUENCING FACTORS ON POWERTRAIN SIMULATION

Vehicle configuration / properties

| Exterior / Aerodynamics | Chassis configuration | Propulsion system | Energy Storage | Transmission | Driven Axle | Auxiliaries | Control strategy / ECUs |
|---|---|---|---|---|---|--|---|
| <ul style="list-style-type: none"> • Truck / Bus • Body • Trailer • Cd x A • Curb weight | <ul style="list-style-type: none"> • No. of axles • No. of driven axles • Tires (size / rolling resist.) | <ul style="list-style-type: none"> • ICE • BEV • Fuel Cell | <ul style="list-style-type: none"> • Tank • Battery | <ul style="list-style-type: none"> • AT / AMT / MT • Transfer case • Power take off • Endurance brake | <ul style="list-style-type: none"> • Gear type • Axle ratio | <ul style="list-style-type: none"> • Air system • Steering • HVAC • Elec. system • Cooling system | <ul style="list-style-type: none"> • Energy management • Thermal management • Predictive functions |

Vehicle usage / strategy

| Mission / Environment | Driver |
|---|---|
| <ul style="list-style-type: none"> • Road profile • Speed profile • Payload • Amb. temp. • Wind flow | <ul style="list-style-type: none"> • Speed tolerances • Agressivity • Prediction |



Many different powertrain topologies to be considered

BASIC FEATURES OF FASIMAN

Flexible model structure

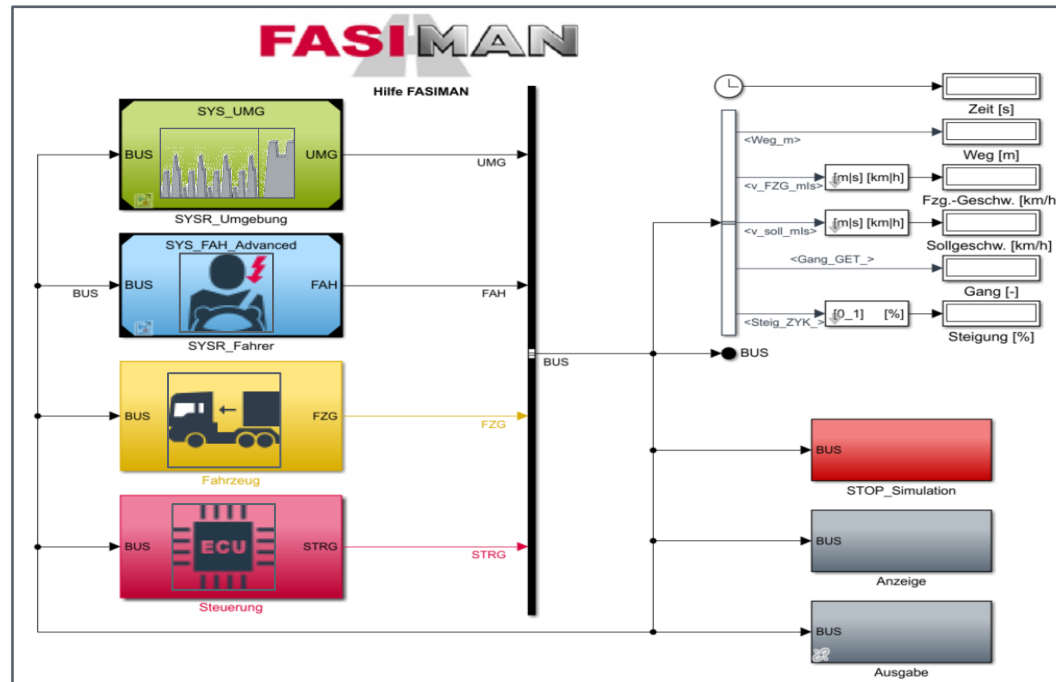
Interchangeable component models with different detail levels

Compatibility with other expert tools (e.g. via FMI)

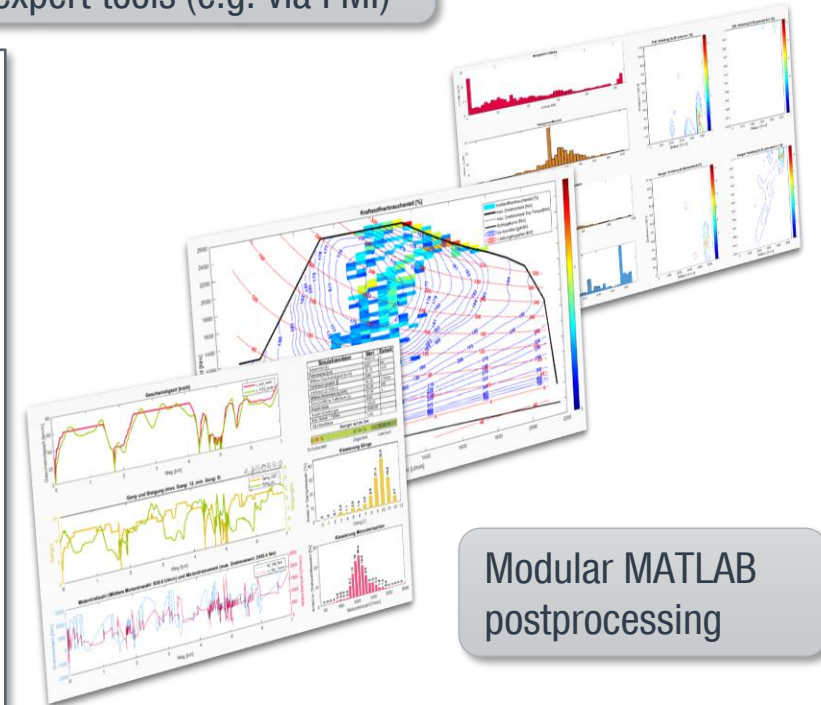
Referenced models and subsystems

Model topology defined by vehicle type

ECU integration



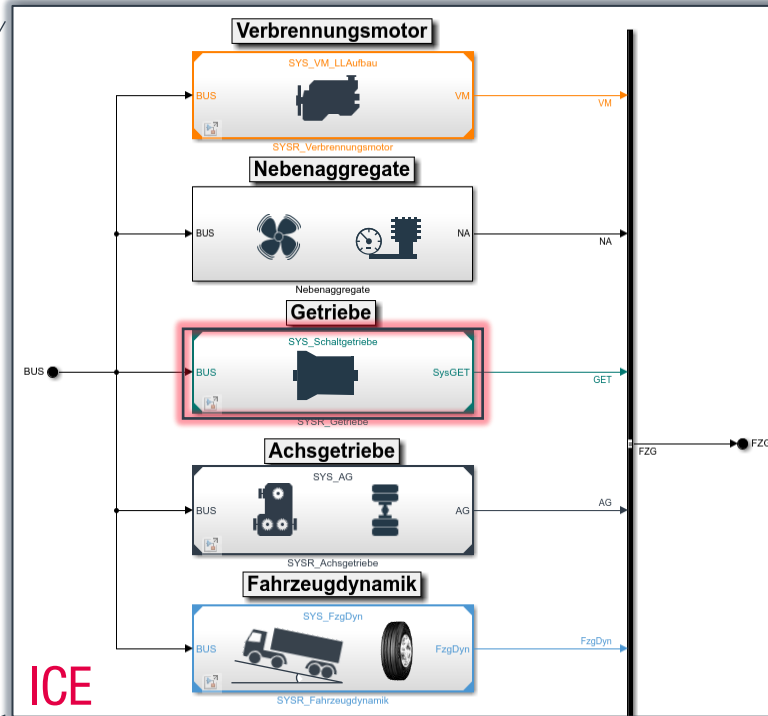
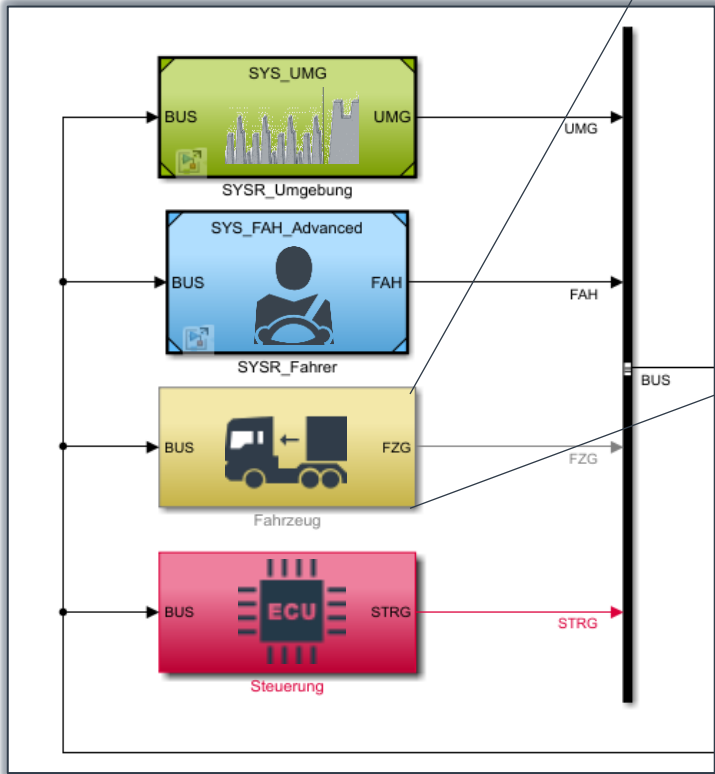
Central signal bus with bus elements



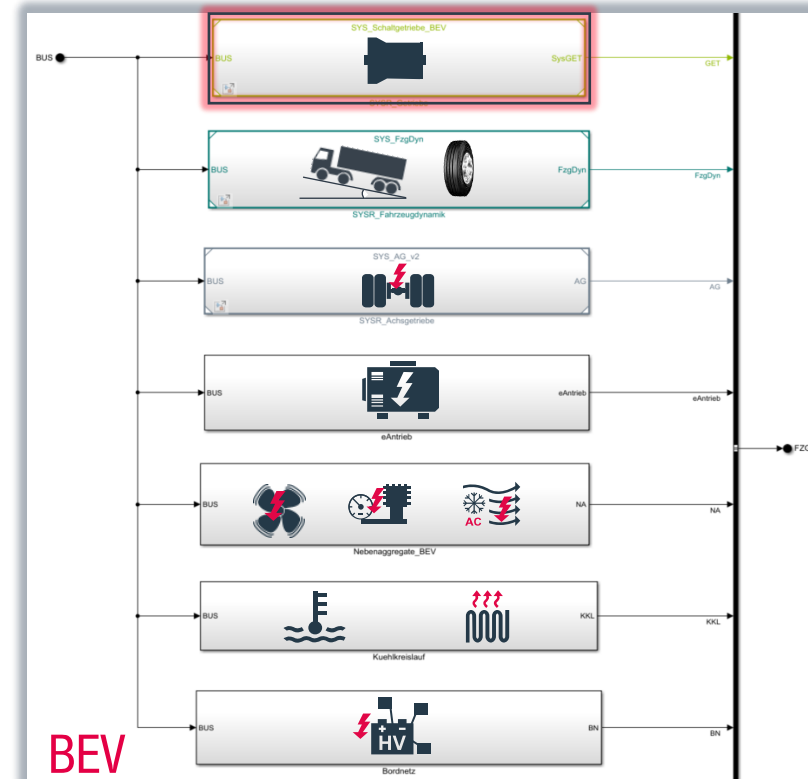
Modular MATLAB postprocessing

MODEL STRUCTURE

Root model

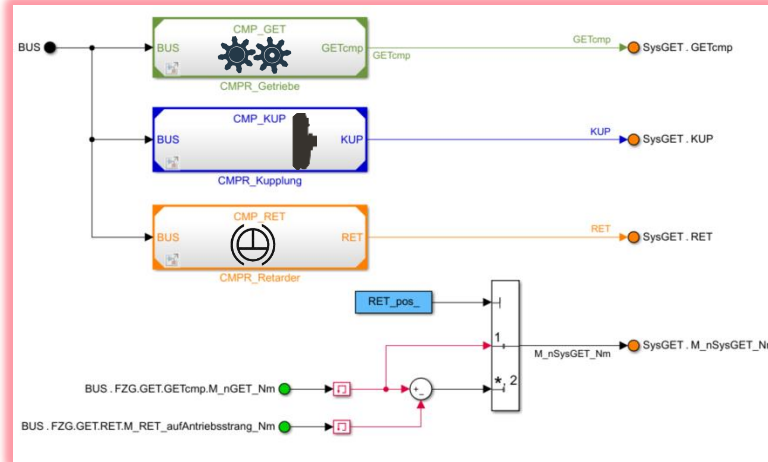


ICE

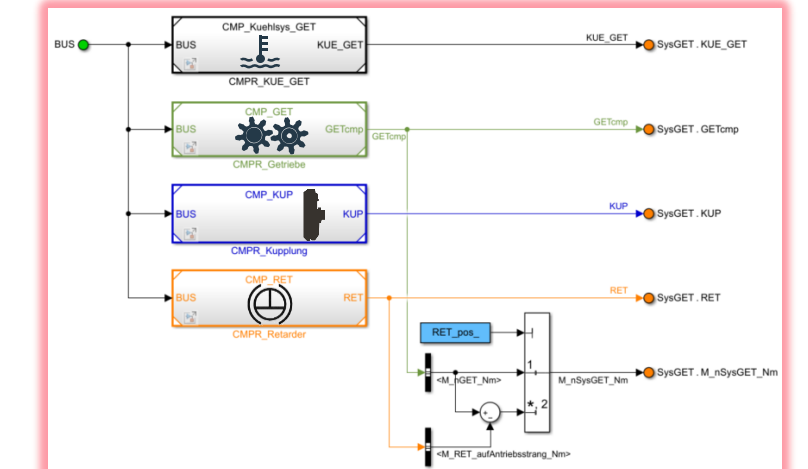


BEV

Model reference GEARBOX ICE



Model reference GEARBOX BEV



MAN POWERTRAIN SIMULATION ENVIRONMENT

Model Quality

SVN Revision management



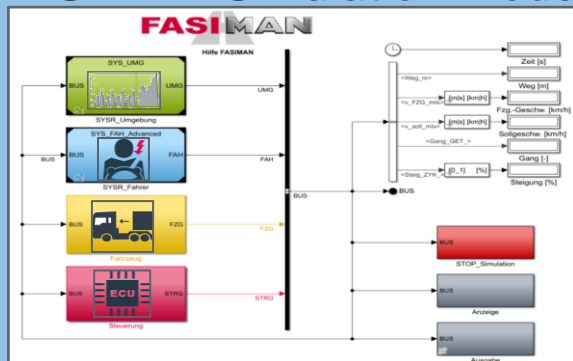
Continuous Integration Server **Jenkins**



ECU model / function integration



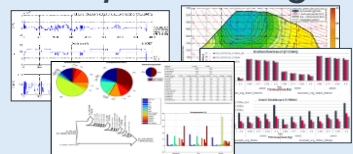
FASIMAN Simulation Model



Model Interfaces



Modular Postprocessing



Drive Cycle Generation



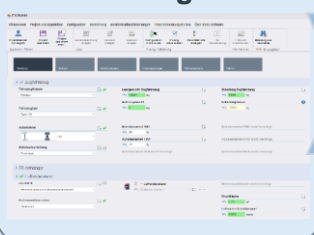
Central Parameter Database



MAN Panda

FASIMAN4Sales (Energy Consumption Bus - SORT)

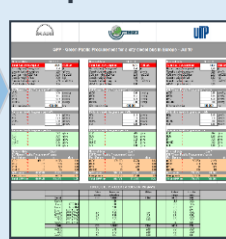
GUI-Configurator



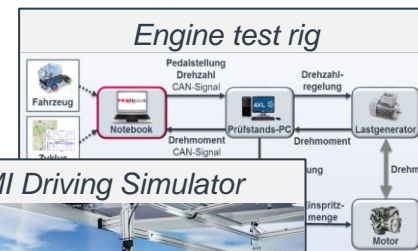
Server Simulation



Report Generator



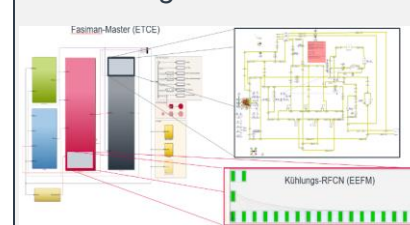
FASIMAN Co-Simulation



HMI Driving Simulator

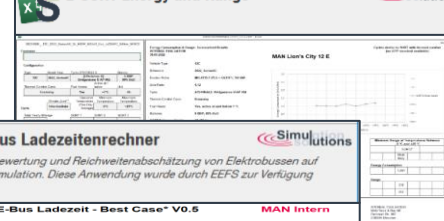


GT-Cooling model & functions



FASIMAN based calculation tools

E-SORT Energy and Range



MAN E-Bus Ladezeitenrechner



Energie- & Reichweitenrechner eTruck



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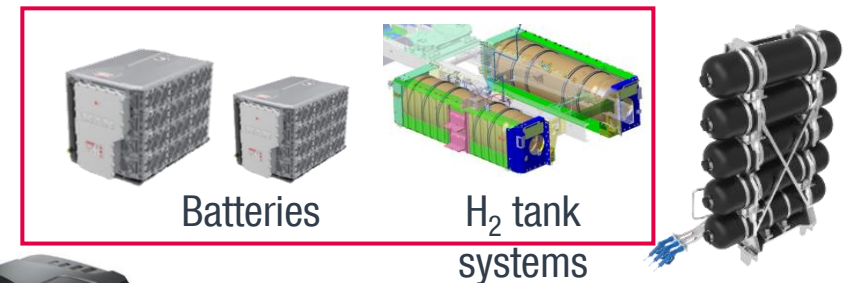
SUMMARY



FUEL CELL LONG HAUL TRUCK - DESIGN SPACE AND USE CASES

■ Cooling system
■ Hydrogen tank

| Cab concept | Cab over | Cab over | Behind engine |
|---------------------------|--|---------------|---------------|
| Wheel formula | 4x2 | 6x2 | 6x4 |
| H ₂ tank tower | no | yes | yes |
| Cool. radiator pos. | front | front & tower | front |
| Control strategy | To be adapted according vehicle config, components, use case | | |



component design space & dimensioning

Fuel Cell*



e-axle**

Brake resistor



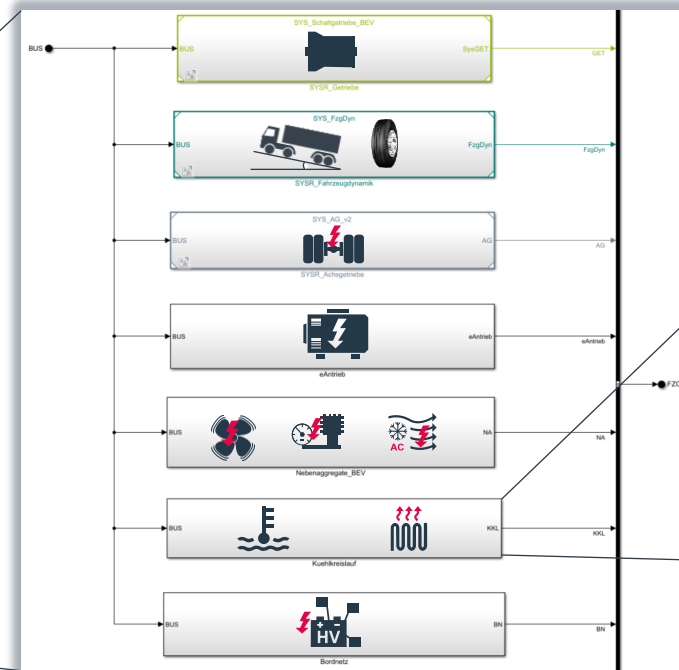
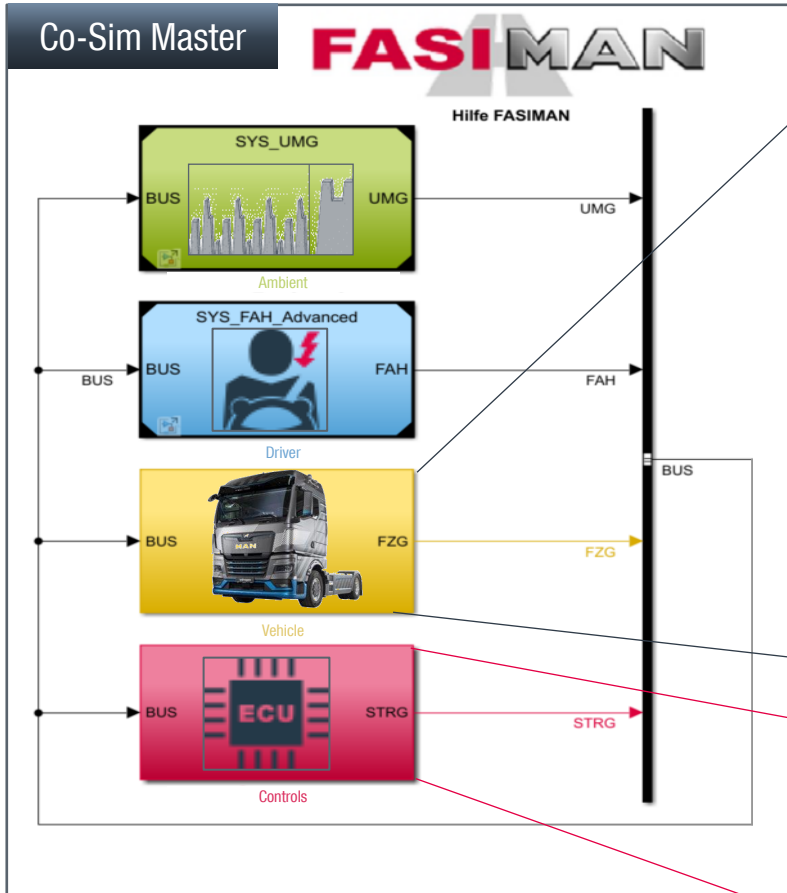
Boundary conditions

- Load profile: efficiency / performance evaluation
- Ambient temperature / pressure
- State of health fuel cell: begin / end of life

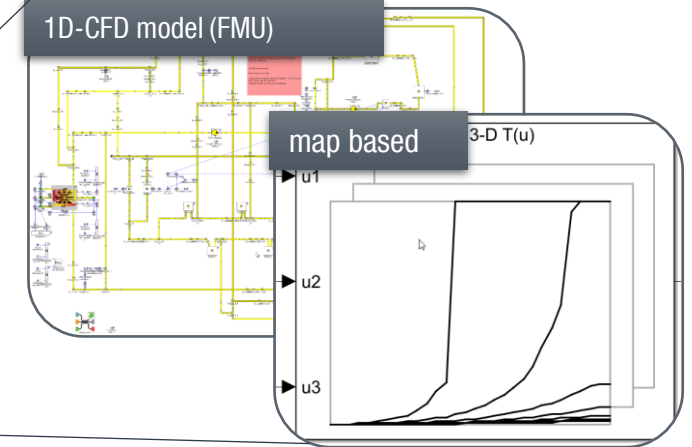
* <https://www.bosch-presse.de/pressportal/de/en/fuel-cell-power-module-227991.htm>

** https://www.zf.com/products/de/cv/products_75784.html

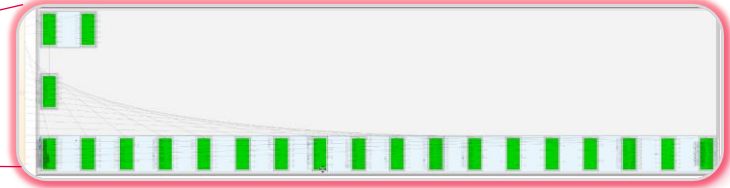
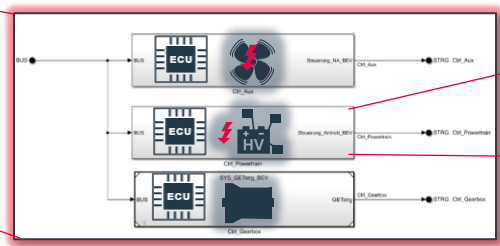
MODEL WITH FUEL CELL SPECIFIC KEY SUBSYSTEMS



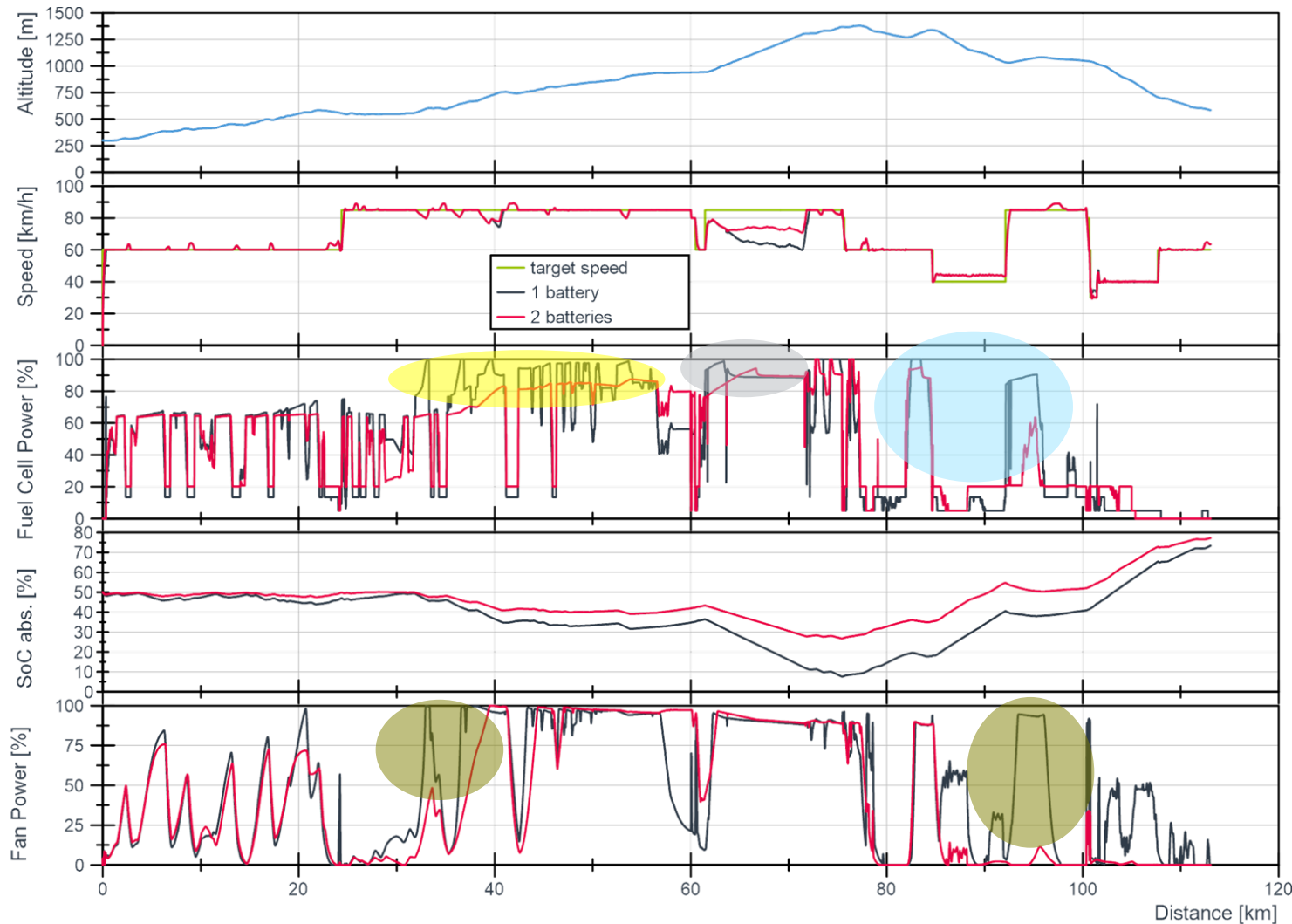
Different levels of detail
e.g. cooling system



ECU functions
e.g. energy management



SIMULATION RESULTS FC TRUCK – 1 VS. 2 BATTERIES



Performance Scenario

- Bozen – Innsbruck (Brenner)
- $m_{veh} = 44 \text{ t}$, EoL , $T_{amb} = 35 \text{ }^\circ\text{C}$

Findings

- Limited cooling power leads to temperature derating of fuel cells
- 2 battery concept can compensate the limited FC-power to avoid low efficiency points in full load
- 2 battery concept reduces cooling fan-power
- Prediction can be used to increase performance and efficiency

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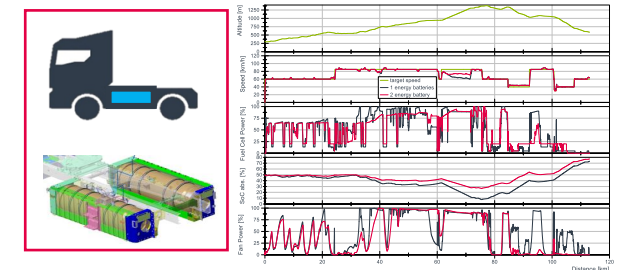
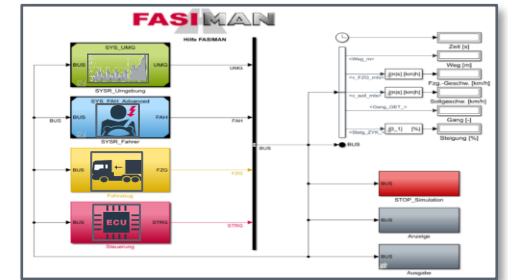
MODELING CHALLENGES

- Reduced performance with model references in Accelerator mode since R2019b compared to 2015b (long time for compilation and updating the referenced models)
 - Replace model references by subsystem references with standardized bus interfaces & bus elements
- Different root models for base vehicle types lead to high effort to maintain the model
 - combine all main topologies into one root model with subsystem references
- Accelerator mode with complete Central Vehicle Manager (CVM) S-function is not running
 - Script to adapt the complex CVM data structure is prepared by MathWorks

SUMMARY

Simulation plays an essential role to reach the zero emission goals

- FASIMAN offers modular model topology to cover the whole vehicle portfolio and future concepts
- Full vehicle simulation to derive component requirements for various powertrain configurations
- Future focus
 - Optimization of control strategy for complex vehicle layouts
 - Virtual testing and calibration of ECU functions





THANK YOU VERY MUCH FOR YOUR ATTENTION!

Dr.-Ing. Christian Haupt
MAN Truck & Bus